

# Technical Data Series

## Tech 407 Lead Lined



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# Technical Data

## Lead Lined

# Tech 407

### Lead Sizes

Lead thickness varies, Lead typically supplied by customer  
Common Thicknesses: 1/16" and 1/8" thick lead

### Door Design

**22 Gauge (0.026 min) Stiffeners Spot Welded to Face Sheets**  
Additional Gauge Options Available Upon Request  
Stiffeners Are Equally Spaced With 6" Between Each Set  
2.5 lb Density Mineral Fiber Between Stiffeners  
*\*See Tech 303 for more details*

#### Lead to be placed between stiffeners

Half Sleeve - Lead to cover face of frame, rabbet, stop, and half the soffit. Lead to be formed to fit along the profile, and held in place with clips.

### Frame Options

Full Profile - Lead to cover both faces, rabbets, stops, and the soffit. Lead to be formed to fit along the profile.

Clips only - when requested for clips only, MPI will ship clips loose for customer to weld in place after they install the lead.

### Fire Rating

Up To 3-Hour

