

# Technical Data Series

## Tech 407 Lead Lined



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# Technical Data

## Lead Lined

# Tech 407

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|----------------------|---|
| <b>Lead Sizes</b>    | Lead thickness varies, Lead typically supplied by customer<br>Common Thicknesses: 1/16" and 1/8" thick lead   |
| <b>Door Design</b>   | <b>22 Gauge (0.026 min) Stiffeners Spot Welded to Face Sheets</b><br>Additional Gauge Options Available Upon Request<br>Stiffeners Are Equally Spaced With 6" Between Each Set<br>2.5 lb Density Mineral Fiber Between Stiffeners<br><i>*See Tech 303 for more details</i><br><br><b>Lead to be placed between stiffeners</b>   |
| <b>Frame Options</b> | Half Sleeve - Lead to cover face of frame, rabbet, stop, and half the soffit. Lead to be formed to fit along the profile, and held in place with clips.<br><br>Full Profile - Lead to cover both faces, rabbets, stops, and the soffit. Lead to be formed to fit along the profile.<br><br>Clips only - when requested for clips only, MPI will ship clips loose for customer to weld in place after they install the lead. |
| <b>Fire Rating</b>   | Up To 3-Hour<br>UL 10C, UL 9, UL 1784   |

