

# Technical Data Series

## Tech 401 Windstorm Assemblies



**The MPI Group, LLC**

319 North Hills Road, Corbin, Kentucky 40701

[www.metalproductsinc.com](http://www.metalproductsinc.com)

606-523-0461

[support@metalproductsinc.com](mailto:support@metalproductsinc.com)

# Technical Data

## Windstorm Assemblies

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### Testing Standards

**ANSI A250.13** Testing and Rating for Severe Windstorm Resistant Components for Swinging Door Assemblies.

**ASTM E330-02** CStandard Test Method for Structural Performance of Exterior Windows, Doors, Skylights, and Curtain Walls by Uniform Static Air Pressure Difference.

**ASTM E1886-05** Standard Test Method for Performance of Exterior Windows, Curtain Walls, Doors, and Storm Shutters Impacted by Missile(s) and Exposed to Cyclic Pressure Differentials.

**ASTM E1996-09** Standard Specification for Performance of Exterior Windows, Curtain Walls, Doors, and Storm Shutters Impacted by Windborne Debris in Hurricanes, Missile D, Wind Zone 4

**ASTM E1996-06** Standard Specification for Performance of Exterior Windows, Curtain Walls, Doors, and Storm Shutters Impacted by Windborne Debris in Hurricanes, Missile D, Wind Zone 4

<b>Size</b>	Singles: 3'-0" x 7'-0" max Pairs: 6'-0" x 7'-0" max (equal pair)  2" Face Frame Material (Jambs & Header)
<b>Door Design</b>	Steel Stiffened per HMMA 861 Specification See MPI Tech Data Sheet No. 303 Flush Doors ONLY
<b>Material Gauge (Door &amp; Frame)</b>	16 Gauge (0.053 min) - ANSI A250.8/SDI 100 Level 3 (Heavy Duty) 14 Gauge (0.067 min) - ANSI A250.8/SDI 100 Level 4 (Extra Heavy Duty)
<b>Material Type</b>	Cold Rolled Steel - ASTM A1008 A60 Galvannealed - ASTM A653 Stainless Steel
<b>Windspeed</b>	140 MPH
<b>Large Missile Impact</b>	15 lbs
<b>Design Pressure</b>	70 psf +/-
<b>Frame Jamb Depth</b>	5 3/4" min - 10" max
<b>Fire Rating</b>	Up to 1-1/2 hours (90 minutes)
<b>Single Door Hardware</b>	Cylindrical Lock Mortise Lock Mortise Deadlock Mortised Exit Device Rim Exit Device
<b>Paired Door Hardware</b>	Cylindrical Lock (active) by Surface Bolt (in-active) Mortise Lock (active) by Surface Bolt (in-active) Mortise Deadbolt (active) by Surface Bolt (in-active) Mortise Exit Device (active) by Surface Bolt (in-active) Mortise Exit Device (active) by Concealed Vertical Rod (in-active) Mortise Exit Device (active) by Surface Vertical Rod (in-active) Rim Exit Device by Rim Exit Device with Hardware Mullion Concealed Vertical Rod by Concealed Vertical Rod Surface Vertical Rod by Surface Vertical Rod
<b>Additional</b>	IBC Compliant State of Florida DBPR Approved FBC 2007 Approval—FL #14348 Certification & validation for fire & windstorm by Underwriters Laboratories (UL)



**Hardware tested during MPI's testing (additional options may be available) (Hardware supplied by others)**

Corbin Russwin CL3300 Cylindrical Lock, Sargent 8200 Mortise Lock with deadlock, Sargent WS8900 Mortise Lock with deadbolt, Yale 7150 Rim Exit with windstorm interlocking bracket, Yale 7170 Surface Vertical Rod, Sargent HC8700 Surface Vertical Rod, Sargent 8600 Concealed Vertical Rod, Sargent 988Y Surface Bolts, & Yale M200FWS Hardware