Technical Data

Wal-Tite Frame

Tech 204

Material 16 Gauge (0.053 min) (Typical)
14 Gauge (0.067 min)
Gauge 12 Gauge (0.093 min)

Material Cold Rolled Steel - ASTM A1008
A60 Galvannealed - ASTM A653
Type Concentration ASTM ASSA (ac

G90 Galvanized - ASTM A653 (not recommended)

Fire Rating Up To 90 minutes

Knock Down (Typical)

Welding Options Face Welded (Optional)

Full Profile Welded (Continuous Welded - Optional)

Anchoring Options

Nail Hole Through Face
Additional Options May Be Used

Wall Types Drywall (Typical)

Equal Rabbet (Standard)
Profile Types

Un-Equal Rabbet

Cased Opening Single Rabbet

Warranty One Year (365 days) from the date of delivery

Attachment nails and/or screws by others Millwork/Trim by provided by others

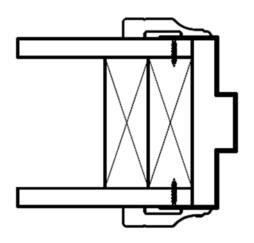
Additional Notes

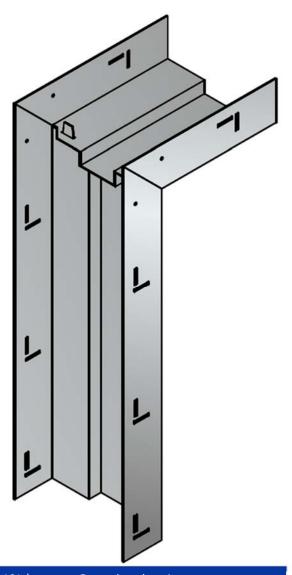
Fits Tightly Around Pre-Framed Wood or Metal Stud Walls

Rough Opening to be 7/8" to 1 1/8" greater than door in each direction

Width Add 1 $3/4^{\prime\prime}$ to 2 $1/2^{\prime\prime}$ overall to door width Height Add $7/8^{\prime\prime}$ to 1 $1/8^{\prime\prime}$ overall to door height

Hinge 7 Gauge (0.167 min) 4 7/8" Strike 11 Gauge (0.108 min) Flush Bolts 11 Gauge (0.108 min) Surface Bolts 12 Gauge (0.093 min) Reinforcements Surface Closer 12 Gauge (0.093 min) Surface Holder/Stop 12 Gauge (0.093 min) Surface Applied Strike 12 Gauge (0.093 min) **Pivots** 7 Gauge (0.167 min)





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Revision Date: February 23, 2021 204-1