


# Technical Data

## Wal-Tite Frame

# Tech 204

<b>Material Gauge</b>	16 Gauge (0.053 min) (Typical) 14 Gauge (0.067 min) 12 Gauge (0.093 min)																
<b>Material Type</b>	Cold Rolled Steel - ASTM A1008 A60 Galvannealed - ASTM A653 G90 Galvanized - ASTM A653 (not recommended)																
<b>Fire Rating</b>	Up To 90 minutes 																
<b>Welding Options</b>	Knock Down (Typical) Face Welded (Optional) Full Profile Welded (Continuous Welded - Optional)																
<b>Anchoring Options</b>	Nail Hole Through Face Additional Options May Be Used																
<b>Wall Types</b>	Drywall (Typical)																
<b>Profile Types</b>	Equal Rabbet (Standard) Un-Equal Rabbet Cased Opening Single Rabbet																
<b>Warranty</b>	One Year (365 days) from the date of delivery																
<b>Additional Notes</b>	Attachment nails and/or screws by others Millwork/Trim by provided by others Fits Tightly Around Pre-Framed Wood or Metal Stud Walls Rough Opening to be 7/8" to 1 1/8" greater than door in each direction Width Add 1 3/4" to 2 1/2" overall to door width Height Add 7/8" to 1 1/8" overall to door height																
<b>Reinforcements</b>	<table border="0"> <tr> <td>Hinge</td> <td>7 Gauge (0.167 min)</td> </tr> <tr> <td>4 7/8" Strike</td> <td>11 Gauge (0.108 min)</td> </tr> <tr> <td>Flush Bolts</td> <td>11 Gauge (0.108 min)</td> </tr> <tr> <td>Surface Bolts</td> <td>12 Gauge (0.093 min)</td> </tr> <tr> <td>Surface Closer</td> <td>12 Gauge (0.093 min)</td> </tr> <tr> <td>Surface Holder/Stop</td> <td>12 Gauge (0.093 min)</td> </tr> <tr> <td>Surface Applied Strike</td> <td>12 Gauge (0.093 min)</td> </tr> <tr> <td>Pivots</td> <td>7 Gauge (0.167 min)</td> </tr> </table>	Hinge	7 Gauge (0.167 min)	4 7/8" Strike	11 Gauge (0.108 min)	Flush Bolts	11 Gauge (0.108 min)	Surface Bolts	12 Gauge (0.093 min)	Surface Closer	12 Gauge (0.093 min)	Surface Holder/Stop	12 Gauge (0.093 min)	Surface Applied Strike	12 Gauge (0.093 min)	Pivots	7 Gauge (0.167 min)
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