

MPI offers custom frame elevations for every need with very little limits.

- Sidelight
- Transom
- Transom Sidelight
- Borrowed Light
- Corner Frames
- Saw Mitered Frames
- Arched Top
- Segmented Curved Wall
- Consult Factory for more options

Industry Standards:

ANSI A250.6 Recommended Practice for Hardware Reinforcing

ANSI A250.8 Specifications for Standard Steel Doors & Frames

ANSI A250.10 Test Procedures & Acceptance Criteria for Prime Painted Steel

HMMA 860 Guide Specifications for Hollow Metal Doors & Frames

SDI 111 Recommended Details for Standard Steel Doors, Frame, Accessories & Related Components

Fire Rating: See “Fire Rating” Section for More Details Up to and including 90-minute, UL 10C, UL9, UL 1784



Warranty: See “Warranty” Statement for More Details One Year (365 days) from the date of delivery

Jamb Depth:

- 5-1/4” min & no max for Equal Rabbet
- 3” min & no max for Single Rabbet
- Contact Support for Special Profiles

Stop Height:

- 5/8” (standard)
- Special Heights Available Contact Support

Material Gauges:

- 16 Gauge (0.053 min) (standard)
- 14 Gauge (0.067 min)
- 12 Gauge (0.093 min)

Material Type:

- Cold Rolled Steel (ATM A1008)
- A60 Galvannealed (ASTM A653)
- G90 Galvanized (ASTM A653)

Welding Options:

- Face Welded (FW) (standard)
- Full Profile Welded (CW)
- Knock-Down (KD)

Anchoring Options: See “Frame General” Section for Details

- Metal Stud Anchors (MSA)
- Wood Stud Anchor (WSA)
- Masonry Wire Anchor (MWA)
- Masonry Anchor Strap (MAS)
- Masonry T-Anchor (MTA)
- Existing Masonry Anchor (EMA)
- Pressure Lug (Compression Anchor) (PL)

Base Anchor Options:

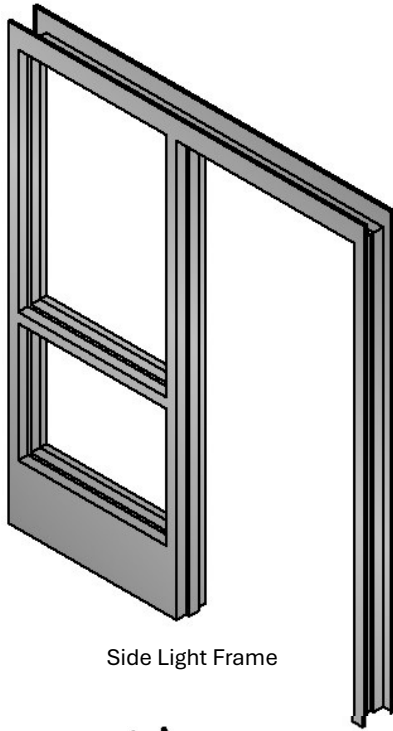
- Base Anchor (BA)
- Base Strap (BS)
- Base Hole (BH)

Wall Types: (Returns)

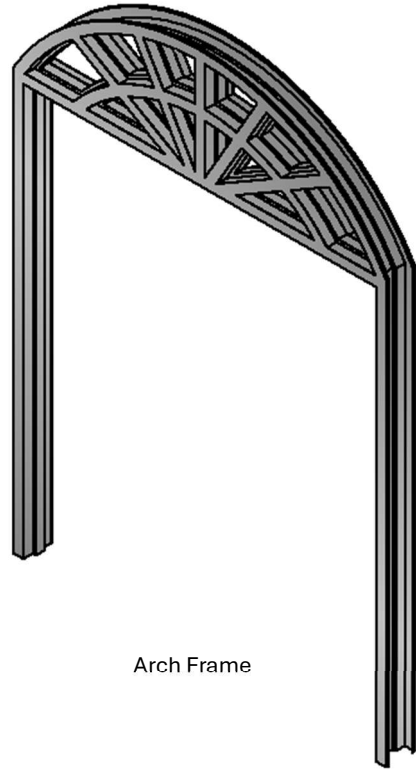
- Masonry (Single 1/2” Return—7/16” at 5-3/4”)
- Drywall (Double 1/2” Returns)

Profiles: See “Frame General” Section for Details

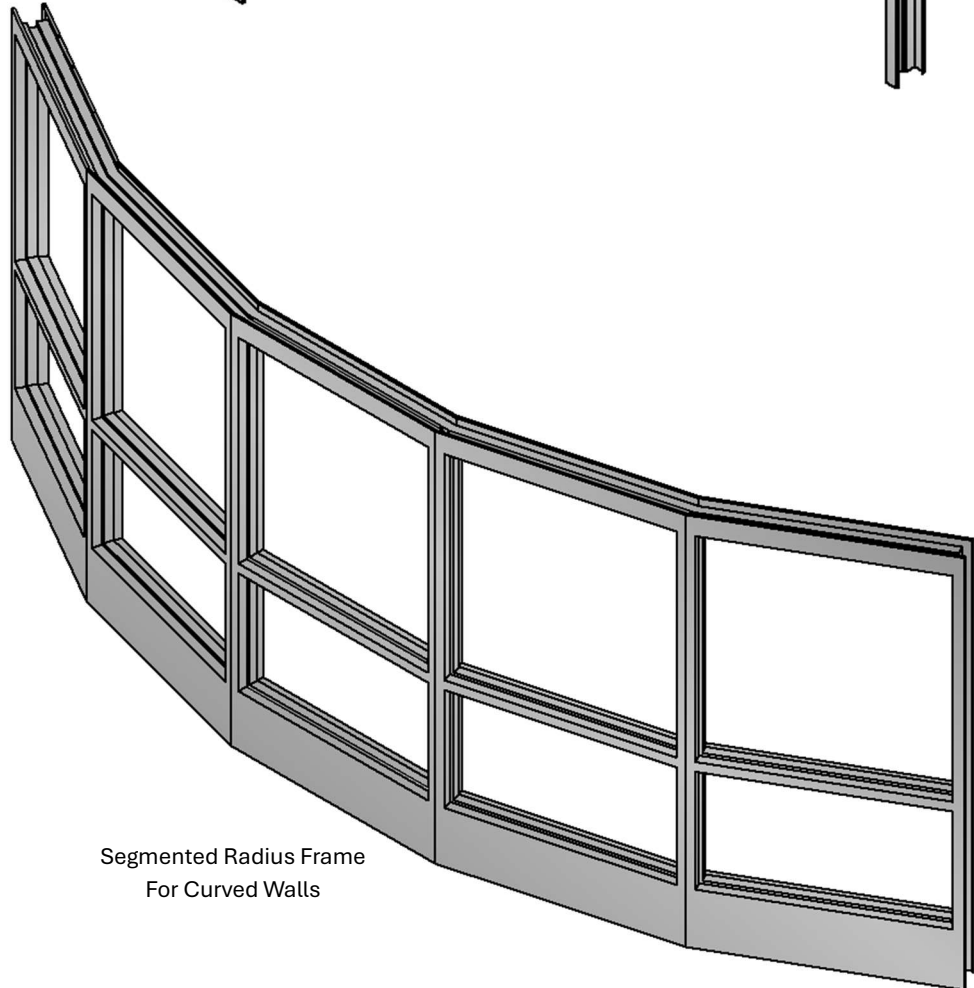
- Masonry Equal Rabbet (MER) (standard)
- Masonry Unequal Rabbet (MUR)
- Masonry Single Rabbet (MSR)
- Masonry Cased Opening (MCO)
- Drywall Equal Rabbet (DER)
- Drywall Unequal Rabbet (DUR)
- Drywall Single Rabbet (DSR)
- Drywall Cased Opening (DCO)



Side Light Frame



Arch Frame



Segmented Radius Frame
For Curved Walls