

Technical Data Series

Tech 407 Lead Lined



The MPI Group, LLC

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40701

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Technical Data

Lead Lined

Tech 407

Lead Sizes	Lead thickness varies, Lead typically supplied by customer Common Thicknesses: 1/16" and 1/8" thick lead
Door Design	22 Gauge (0.026 min) Stiffeners Spot Welded to Face Sheets Additional Gauge Options Available Upon Request Stiffeners Are Equally Spaced With 6" Between Each Set 2.5 lb Density Mineral Fiber Between Stiffeners <i>*See Tech 303 for more details</i> Lead to be placed between stiffeners
Frame Options	Half Sleeve - Lead to cover face of frame, rabbet, stop, and half the soffit. Lead to be formed to fit along the profile, and held in place with clips. Full Profile - Lead to cover both faces, rabbets, stops, and the soffit. Lead to be formed to fit along the profile. Clips only - when requested for clips only, MPI will ship clips loose for customer to weld in place after they install the lead.
Fire Rating	Up To 3-Hour

